

SURFACE ROUGHNESS SPECIMEN SET CODE ISR-CS2

ATTENTION: PLEASE APPLY
ANTI-RUST OIL AFTER USE



ISR-CS2

- For checking, identifying and specifying the roughness by symbol
- Made of carbon steel

Machining method	Roughness (Ra)	Roughness (Rz)	Quantity
Horizontal milling	0.4, 0.8, 1.6, 3.2, 6.3, 12.5 μm	1.6, 3.2, 6.3, 12.5, 25, 50 μm	6pcs
	16, 32, 63, 125, 250, 500 μin		
Vertical milling	0.4, 0.8, 1.6, 3.2, 6.3, 12.5 μm	1.6, 3.2, 6.3, 12.5, 25, 50 μm	6pcs
	16, 32, 63, 125, 250, 500 μin		
Turning	0.4, 0.8, 1.6, 3.2, 6.3, 12.5 μm	1.6, 3.2, 6.3, 12.5, 25, 50 μm	6pcs
	16, 32, 63, 125, 250, 500 μin		
Plain grinding	0.05, 0.1, 0.2, 0.4, 0.8, 1.6 μm	0.2, 0.4, 0.8, 1.6, 3.2, 6.3 μm	6pcs
	2, 4, 8, 16, 32, 63 μin		
Flat lapping	0.05, 0.1 μm	0.2, 0.4 μm	2pcs
	2, 4 μin		
External grinding	0.2, 0.4, 0.8, 1.6 μm	0.8, 1.6, 3.2, 6.3 μm	4pcs
	8, 16, 32, 63 μin		